

SOUTH PRODUCTION NOTES

January 28, 2015
7-3 Shift Notes

BASF EMPLOYEES

2 Last Recordable
580 Last Lost Time

173 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and Attach "Packaged By" label with your initials.

#1 MED / Clean for Si-1624:

Finished. Cleaning for SI-1624 continues

Midnight shift: Short manpower. Most of MED looks OK, some misc stuff on dryer discharge to be cleaned, cleaning around feed hopper needed, and bottom of P&S spiral to be wiped down.

Day shift:

Afternoon shift:

#1 RC / Clean for Si 1624:

Cleaning for SI 1624. There are two bags on the first floor that are to be used as flush when we get to that point.

Midnight Shift: Brought the "fines" bag to the first floor for flushing the calciner...there are 4 others on the first floor that either say "flush" or "refire and flush". Need Kristen to advise which one to bring up, or if the fines bag will be enough.

Day shift:

Afternoon shift:

Exhaust to Trimer when feeding

#2 MED line / Clean for Cu 0560:

Running Cu-0560 trial on day shift and start of afternoons.

Midnight shift: No activity...will continue on Wednesday

Day Shift:

Afternoon Shift:

#2 RC/ Cu 0560:

Calciner on hold. Will need to light.

Midnight shift: Calciner was lit mid shift

Day Shift:

Afternoon Shift:

Exhaust to F1

#3 MED/ D-0703:

Running D-0703,

Midnight shift: Spreader belt gear box is busted. Down for maintenance

Day Shift:

Afternoon Shift:

#3 RC / D 1780 NAQ :

Will need to rescreen bags 2,13,16,17, 18 at a feed rate of 400# per hour.

Midnight shift: Continue rescreens, should be done day shift

Day shift:

Afternoon Shift:

Exhaust to CTO- Watch suction

#4 RC / D-0222 KLP:

Tri-mer sump line hangers repaired. Continue when feed available. Wait for Trimer to be repaired

Midnight shift: Trimer still down, WOW for Elliott to come look at the flow meters.

Day Shift:

Afternoon Shift:

Exhaust to Trimer

#5 RC / Cu 0539:

Starting up Cu 0539. We need to get a surface area from every Pallet that comes off the calciner. Also continue to record the baghouse temp and exhaust DP on the calciner sheet. Need Kirk to reset sequence so that claciner can be lit.

Midnight Shift: Calciner restarted, trying to get up to temp

Day shift:

Afternoon shift:

Exhaust to 5 DC

#6 RC & Dryer / D-0257

D 0257 done. Do not slam HC-11 elevator inner cage door!

Midnight shift: Fed on afternoon shift the last of material from hopper and good material under dryer. Need to claim material that comes off the Calciner and let engineers know.

Day Shift:

Afternoon shift:

Exhaust to Sly Scrubber

6 Tank /D-5253 empty

Empty. Drain looked at by Schirmer and Lucas- not fixed yet

Acid washed 1-1-15 – MT 1-2-15

Midnight Shift: NA

Day Shift: NA

Afternoon shift: NA

New Pfaudler / D-0222:

Hold until Tuesday day shift. Lucas looked at 7 tank actuated outlet valve and advised that a new actuator was on order.

Midnight Shift: Make next batch on day shift (pfaudler should be empty)

Day Shift:

Afternoon Shift:

7 Tank KLP solution:

Tank 7 was finished over the weekend.

Midnight Shift: Monitor

Day Shift:

Afternoon shift:

Old Pfaudler / D-0257:

Finished. Will need clean up instructions.

Midnight Shift: Hold

Day Shift:

Afternoon shift:

National Dryer: D-0222

Dust collector fixed- running.

Midnight Shift: Feeding batches

Day shift:

Afternoon Shift:

PK Blender 3917 Pill Mix:

Running pill mix

Midnight Shift: Make batches when manpower permits

Day shift:

Afternoon shift:

Abbe Blender / 5206 Done

Done for a while. Area Cleaned

Afternoon shift: NA

Midnight shift: NA

Day shift: NA

Tower 3 / Cu 0860:

Hold
Midnight Shift: Hold
Day shift:
Afternoon shift:

Tower 6 / Cu 0860:

Hold
Midnight Shift: Hold
Day shift:
Afternoon shift:

North Screener / Cu-0860:

Continue
Midnight shift: Hold, manpower
Day shift:
Afternoon shift:

South Screener / Cu-0860:

Continue
Midnight shift: Hold, manpower
Day shift:
Afternoon Shift:

#2662 (west) Pill Machine / AI-3917 T 3/16”:

Trying to keep running
Midnight shift: No manpower
Day Shift:
Afternoon shift:

#2664 (east) Pill Machine / AI-3917 T 3/16”:

Continue to run.
Midnight shift: No manpower
Day Shift:
Afternoon shift:

TK #2 / V 2046/V 2010:

Waiting for the go ahead approval for a pallet type set up(see Grodecki e-mail).
Midnight shift: Grodecki working on filter pan and pedestal set-up for #2 TK. He will hopefully have decision on type of set-up soon.
Day Shift:
Afternoon shift:

TK #4 / Cu 2508:

Continue. Putting full size sagger on the bottom and the half sagger on top.

Midnight shift: Continue

Day Shift:

Afternoon shift:

Harrop Kiln / Al 3920:

Ok to start. Will need to set up pallets for now instead of using the table. Material is by the Abbe blender.

Midnight shift: Continue

Day Shift:

Afternoon shift:

Building 27 Belt Filter / 6081:

There are more 116 bags in bldg now. Need to put 500 gal in tank 2 and feed to the belt.

Midnight shift: No activity

Day shift:

Afternoon Shift:

Other stuff:

*Selexorb repacking early Wednesday morning – one bag from Lot 23 (#7) and one bag from Lot 24 (#16) made into 8 drums (2 pallets) Lot 25 drums. Whatever is left in the hopper will go back into bag #16 of Lot 24.

John Bodmann will advise what labels need to go on drums. They will either be Lot 25 drums 29-36 or drums 25-31. If 25-31, there will be one extra drum and it also can go back into bag #16 of Lot 24. When finished, weigh up bag #16 and put weight on label.

*There is one drum of E 321 T5/16 x ¼ (55400304) that will also need to be repacked - drum is in the warehouse. When the Selexorb repacking is completed, re-clean the repack hopper for this drum. Needs done sometime Wednesday.

Priorities 1 through 11 are basically all the same priority, should be considered urgent and will require call outs for maint issues and/or processing issues.

- 1) East Pfaudler/HC-11 Dryer/#6 RC/Sly
- 2) #3 MED/#3RC/CTO
- 3) #1 Line/#1RC
- 4) #5 RC
- 5) #2 Line/#2RC
- 6) Horne Tabletting Machines
- 7) South PK (Selexsorb/Al Pill Mix)
- 8) #4 Tunnel Kiln
- 9) West Pfaudler/National Dryer/#4 RC/Trimer
- 10) Harrop Kiln
- 11) Reduction Towers
- 12) Reduction Tower Screeners
- 13) South Precip (Clean up area for contractor work to begin on Monday)